



Field Analytical Method Development for C₆-C₉ Range Hydrocarbon Measurement

Deyuan Kong, Brian Morlan, Roopa Kamath, and Sara Mcmillen
Chevron Energy Technology Company USA

Deni Hendrawati, Hatta Muhammad, Kasman Sutrisno, Tri Wisono, and Timothy Vidra
PT. Chevron Pacific Indonesia

Project Background and Objective

- Data gap was identified during 2016 delineation work plan approval process.
- Develop simple field screening method for C₆–C₉ petroleum hydrocarbon (PH) in soil using portable GC-MS and headspace sampling.
- Demonstrate detection limit of C₆–C₉ PH of 50 ppm or below.
- Meet regulatory requirement for soil segregation and remediation.
- Secondary objective is to measure the benzene concentration in soil samples.



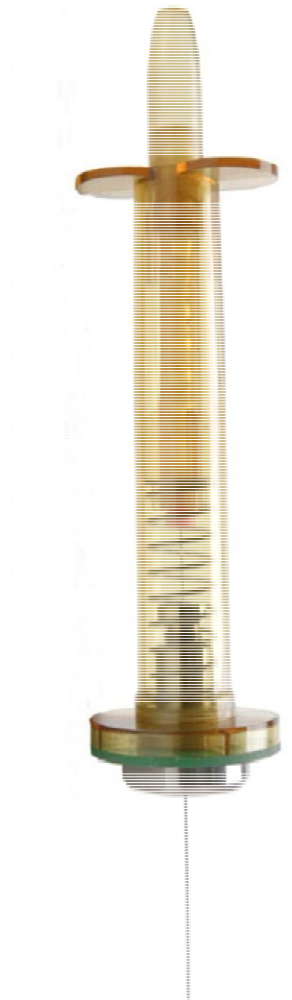
Torion T-9 Portable GC-MS

- Torion T-9 Portable GC-MS.
 - Portable instrument for field use.
 - Rapid sample analysis.
- Fast chromatography using LTM-GC.
 - Low thermal mass (LTM) gas chromatography (GC).
 - Short metal capillary column.
 - Cycle time of less than 5 minutes.
- Miniature and high sensitivity mass spectrometer for identification of compounds.
 - Toroidal ion trap mass spectrometry.
 - Ions trapped and ejected by radio frequency, yielding m/z values.



Sample Injection

- Solid Phase Microextraction (SPME) syringe.
 - 19 gauge needle.
 - 1 cm fiber coated with DVB/PDMS polymer.
 - Vapor phase molecules adsorb to the fiber.
 - Molecules compete for fiber locations based on DVB & PDMS affinity.



Field Sampling and Testing Protocol

- 5 grams of TPH contaminated soil in a 20 mL VOA vial with a septum cap.
- SPME syringe to collect headspace.
- Agitate soil in VOA vial to liberate C₆-C₉ range molecules.
- 1 minute sampling of headspace.
~ 1 cm above soil.
- Inject SPME syringe into T-9 GC-MS.
- External calibration with crude oil with known C₆-C₉ and benzene content.
~0.02 g crude oil in 5 g blank soil.

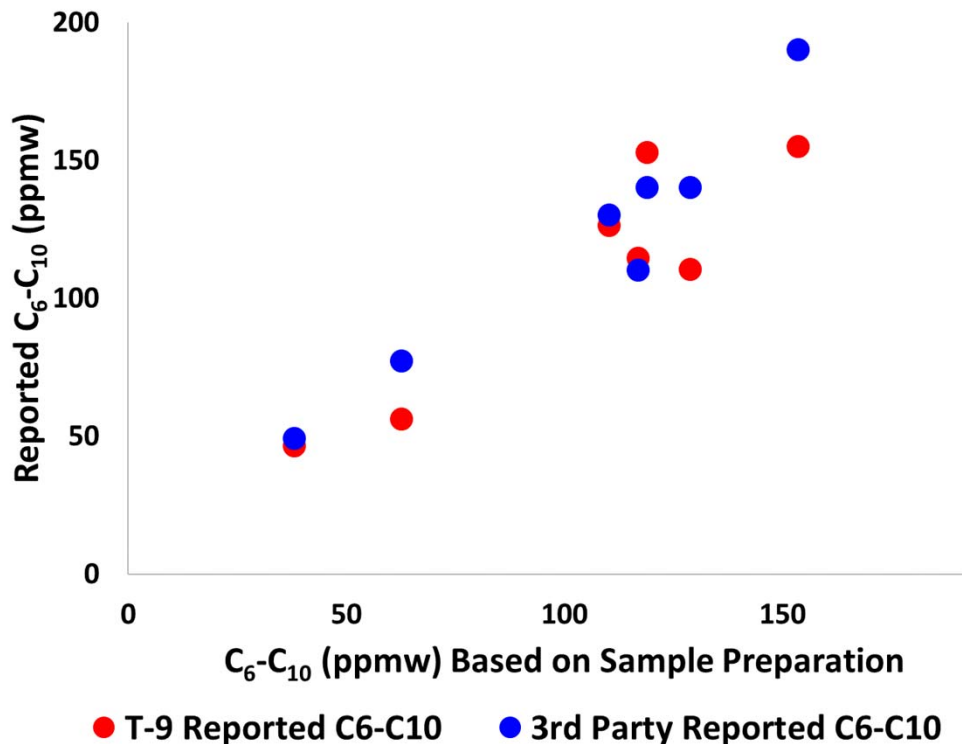


T-9 External Calibration by ASTM D7900

- The data quality objective is to measure C_6 - C_9 in soil originating from crude oil.
- Unlike GC-FID, GC-MS has significantly different response factors for compounds.
 - Crude oil contains over 100 hydrocarbon compounds in the C_6 - C_9 range.
- Certified GRO standards are typically composed of gasoline type material.
 - Gasoline has a different hydrocarbon composition compared to crude oil.
- A crude oil has been used as the calibration standard with no solvent present.
 - Typical solvents interfere with the T-9 analysis of the C_6 - C_9 range.
- ASTM D7900 by GC-FID is the preferred method for measuring C_2 to C_9 compounds in stabilized crude oil.
 - Internal lab certified the crude oil standard to be
 C_6 - C_9 = 15.97 weight % and Benzene = 0.36 weight %.



Method Verification

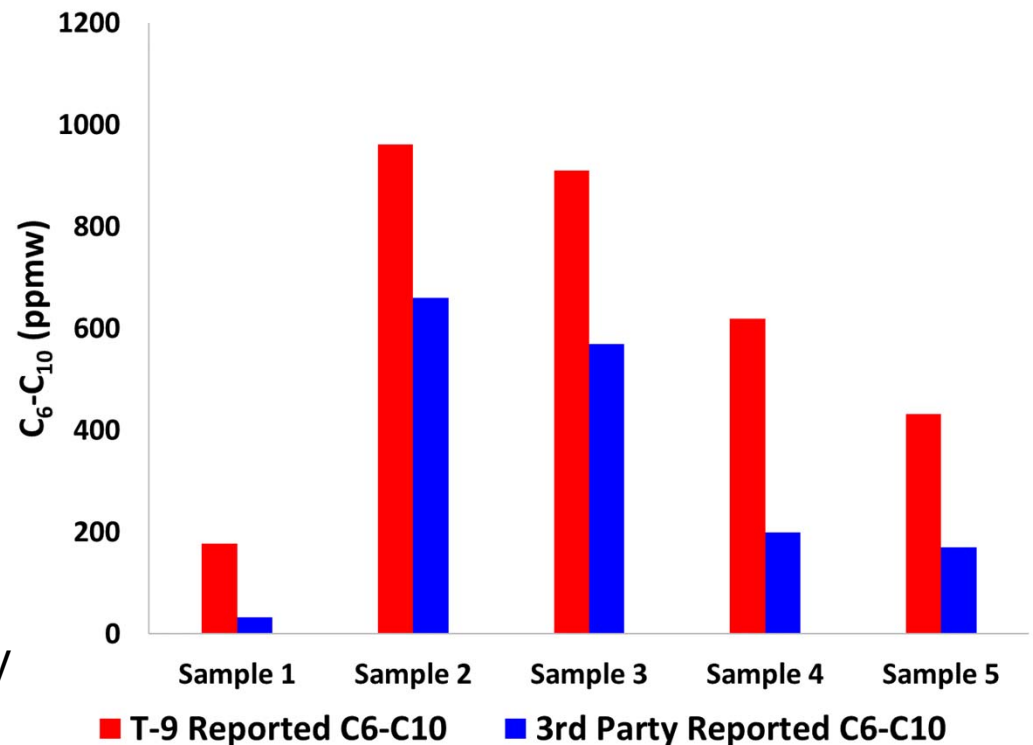


- Crude oil with ASTM D7900 certified C₆-C₉ content and certified blank soil.
- Prepared soil samples with varying amounts of crude oil.
- Samples split for comparison with a 3rd party lab.
 - Chevron lab T-9 GC-MS
 - 3rd party lab EPA Method 8015B (GC-FID).
- Duplicate injections were performed on the T-9.

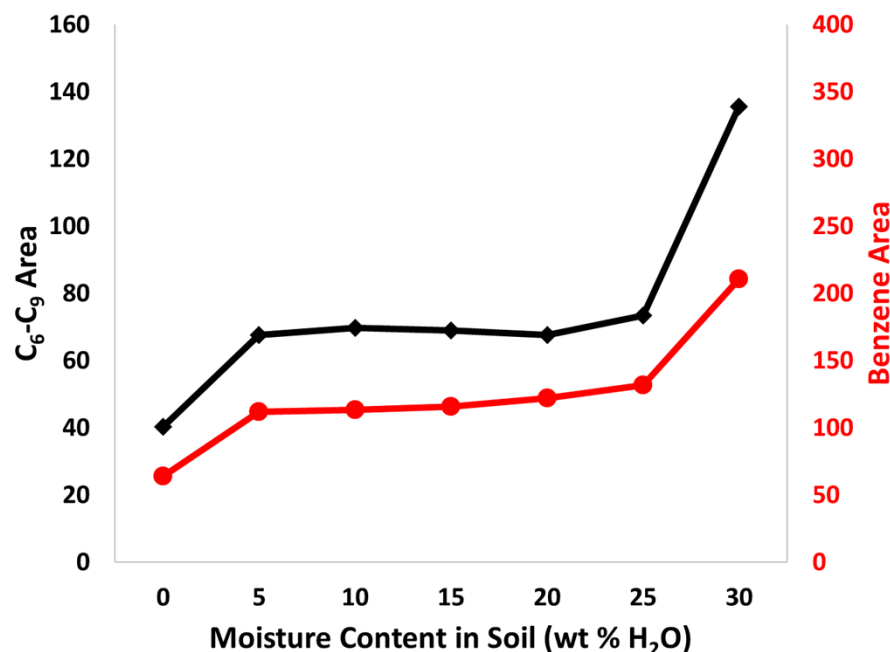
Method Bias Evaluation

Measure the method bias with field sample tested by a conventional lab method.

- Soil samples collected at a former oil field and shipped to Chevron lab.
- Samples split in the lab for comparison with a 3rd party lab.
 - Chevron lab T-9 GC-MS
 - 3rd party lab EPA Method 8015B (GC-FID).
- T-9 results are higher for the field samples compared to the 3rd party results.
 - Heterogeneity of the samples may have caused the discrepancy.
 - Different analytical methods.
 - Different calibration standard.



Impact of Soil Moisture Content

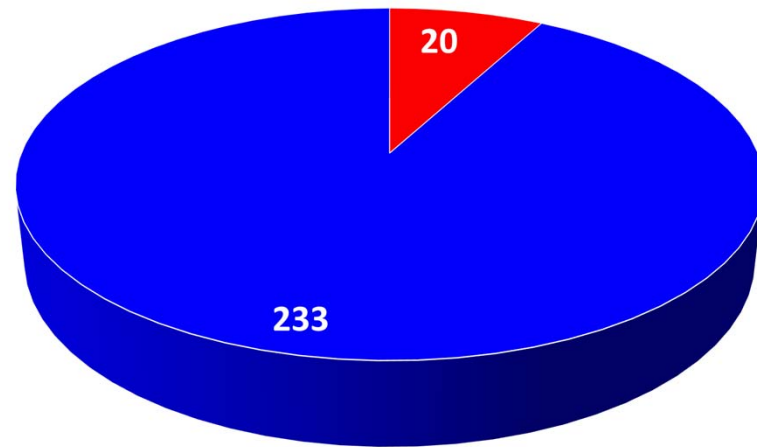


- Crude oil with ASTM D7900 certified C₆-C₉ and Benzene content.
- Certified blank soil.
- Vials spiked with varying amounts of deionized water by weight.
- Shake the vials vigorously to mix the soil, crude oil, and water.
- All of the vials containing water had some soil adhering to the vial wall.
- The 30% water vial had a significant amount of soil adhering to the vial wall and did not mix well.

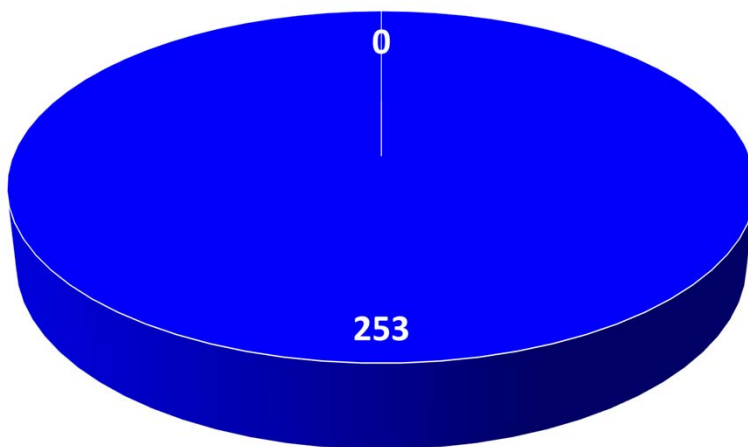
Portable GC-MS Field Pilot Results

- 253 freshly collected soil samples over the course of 10 days from a crude oil production field.
- 166 soils contained variable concentration levels of TPH, as reported by EPA Method 8015C.

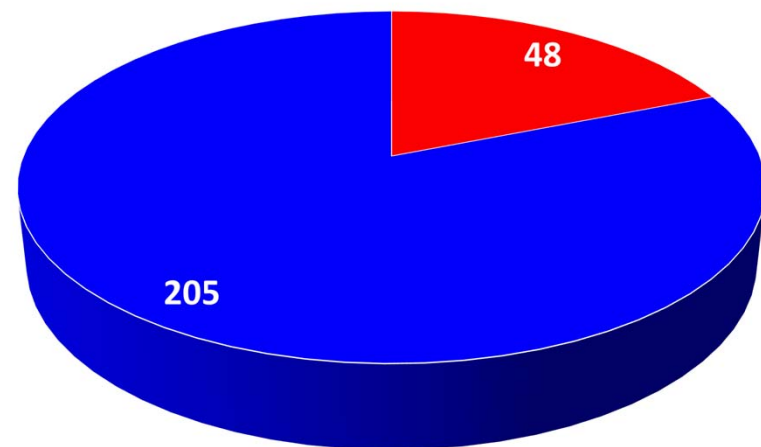
Red = $C_6-C_9 \geq 100$ ppmw



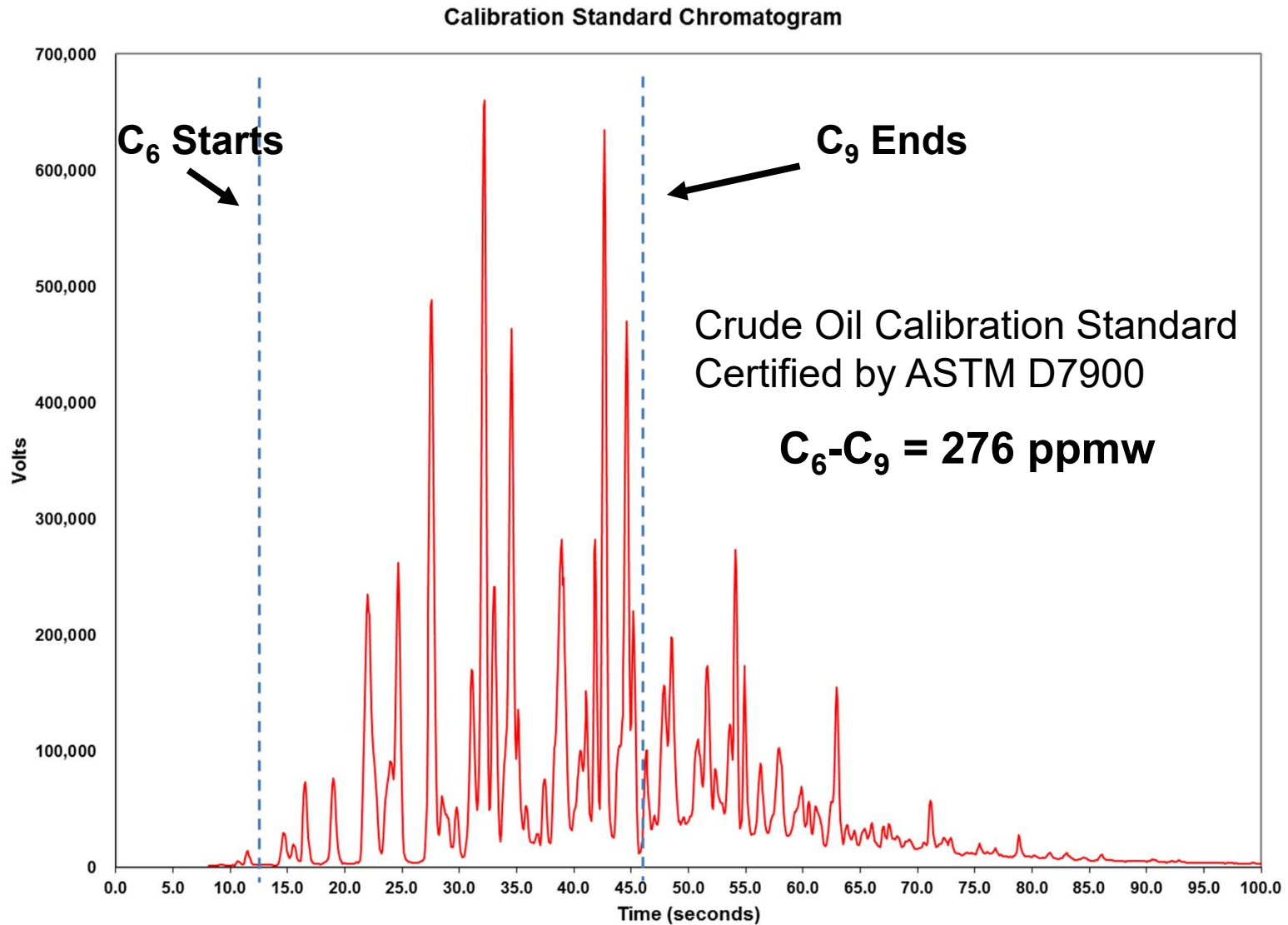
Blue = Benzene = 0 ppmw



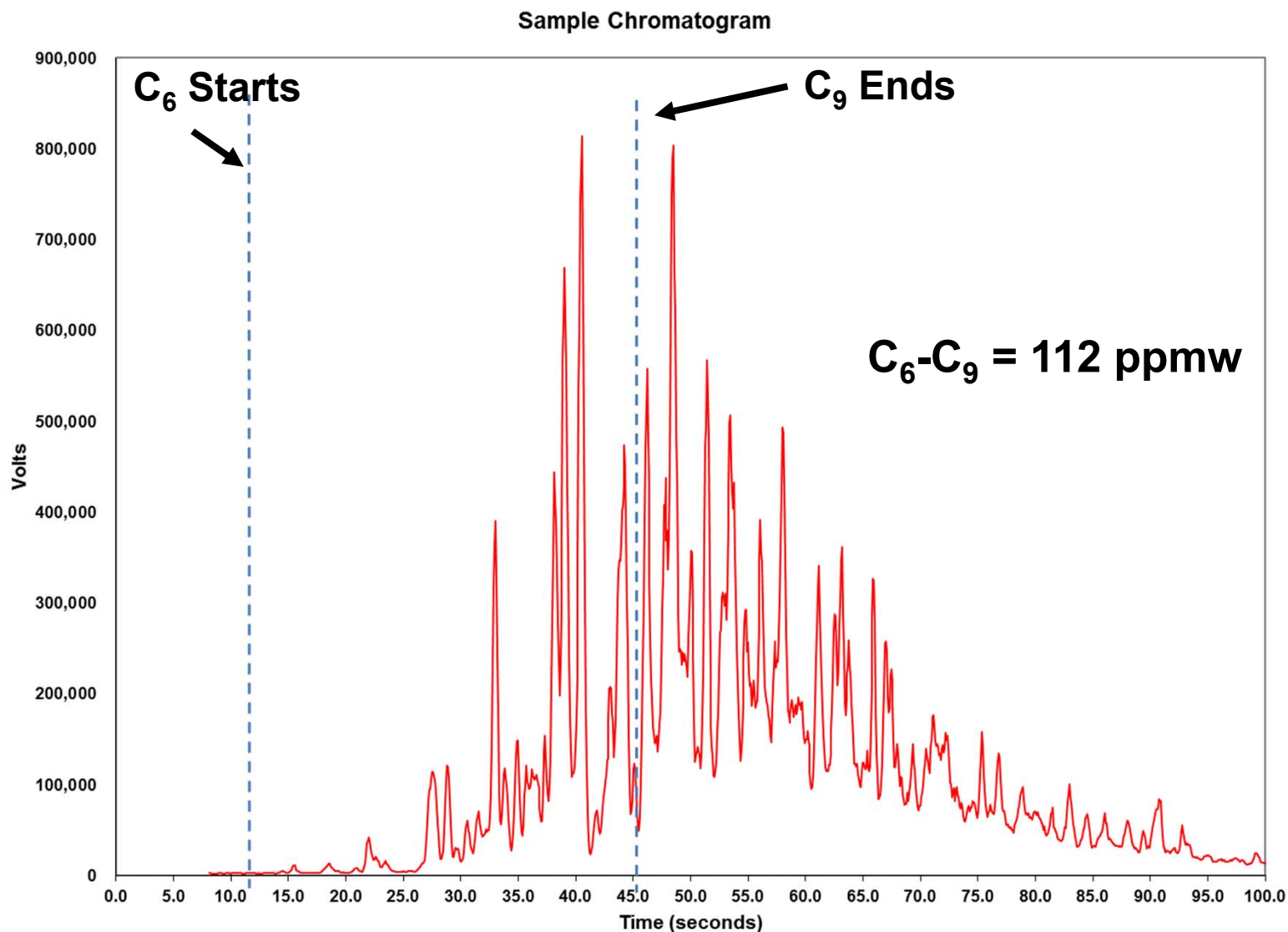
Red = $C_6-C_9 \geq 25$ ppmw



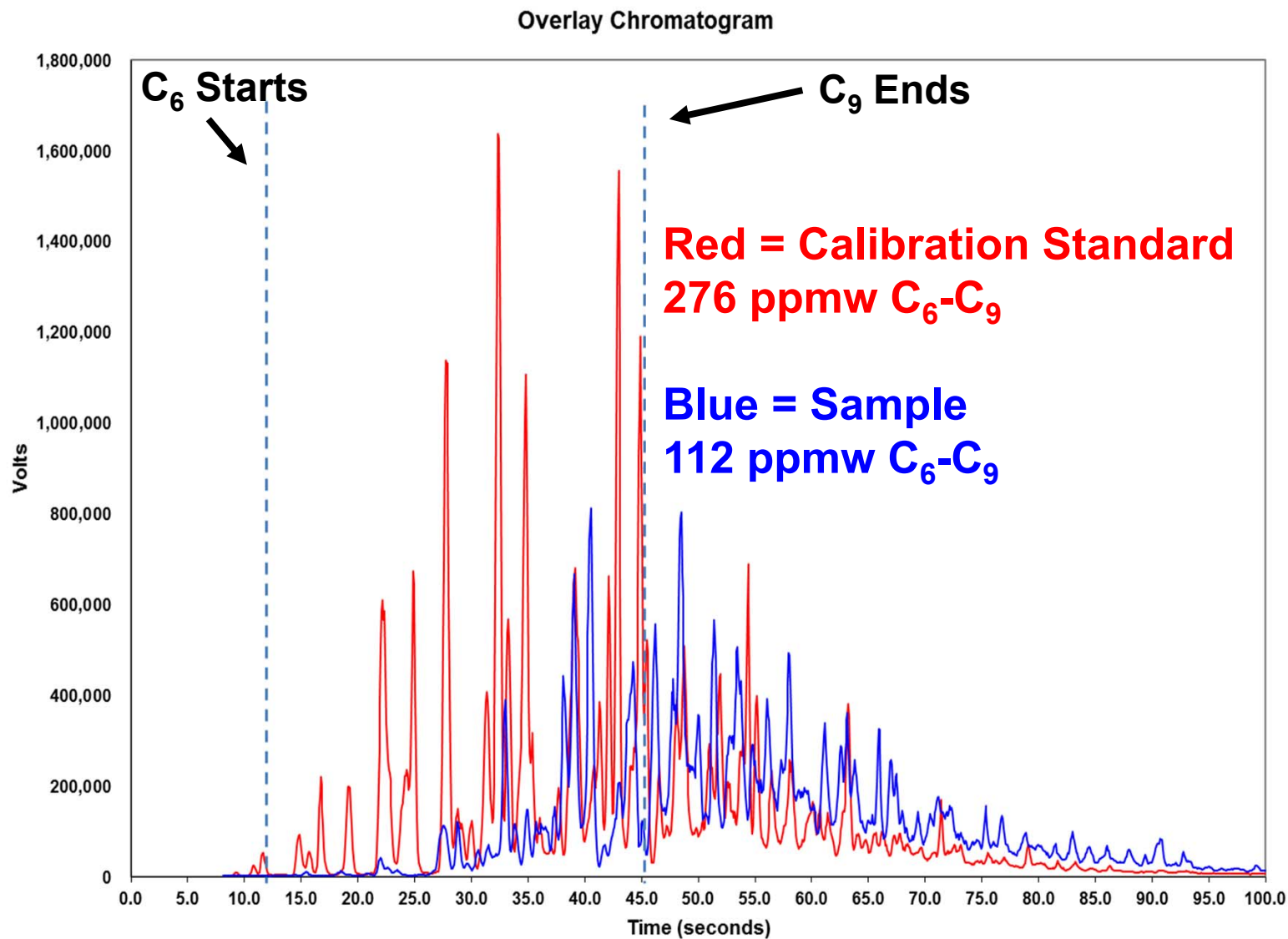
TIC – Calibration Standard



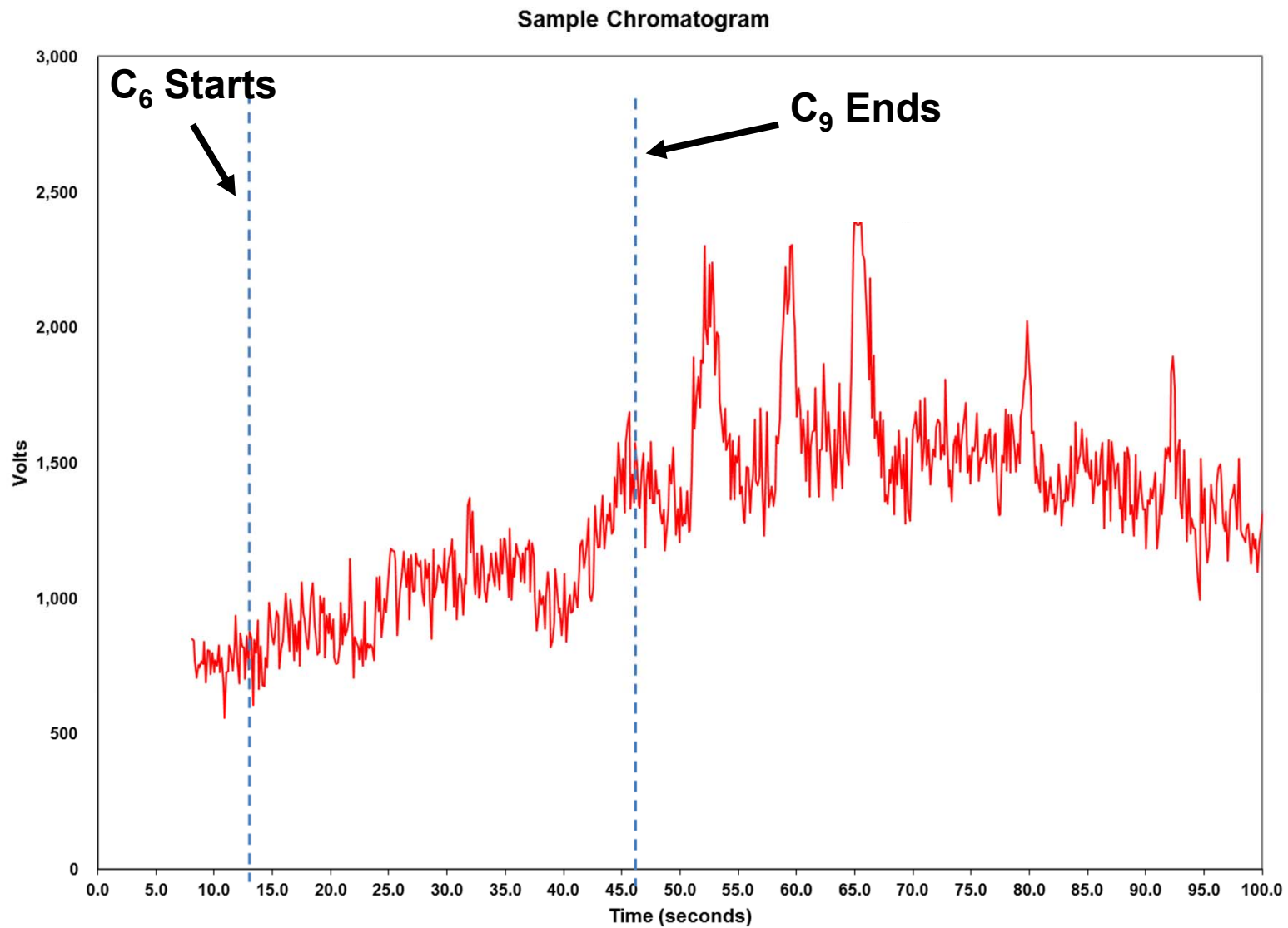
TIC – Sample Containing C₆-C₉ ≥ 100 ppmw



TIC – Sample Containing C₆-C₉ ≥ 100 ppmw

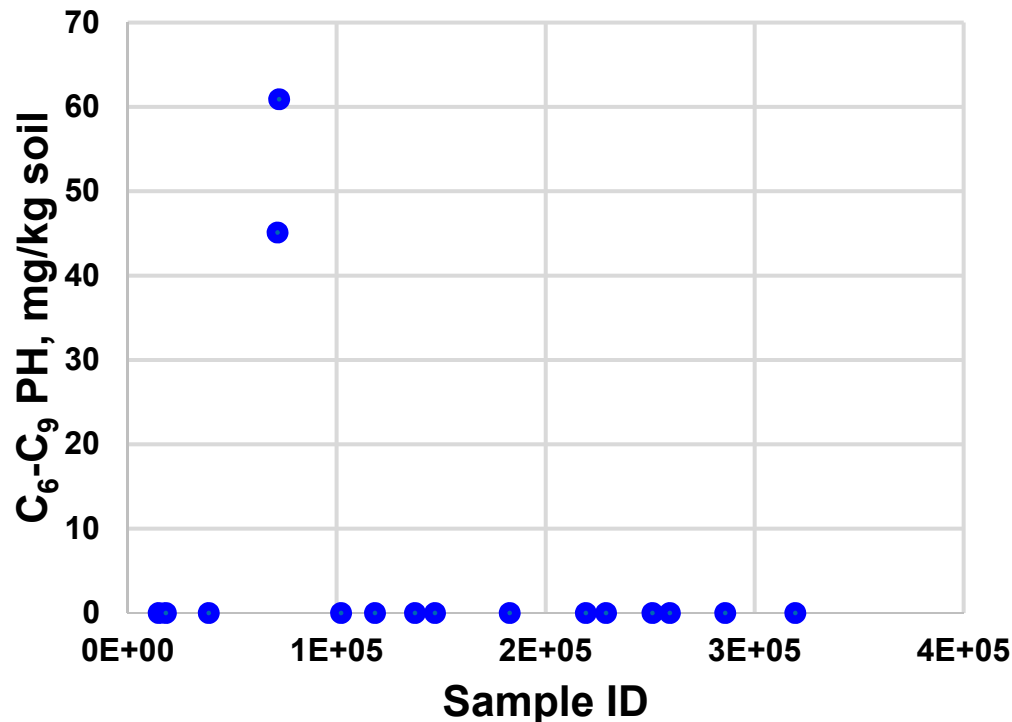


TIC – No C₆-C₉ Present



Field Pilot Comparison with 8260B

- 3rd party lab performed EPA Method 8260B with a Purge and Trap (PT) device and soil samples were prepared using modified EPA Method 5035.
- Possible reasons for data variation.
 - VOC loss due to sample handling in a hot humid field.
 - Sample introduction techniques- Headspace Injection vs. PT
 - Calibration



ND = Below detection limit 40 ppm



Soil Appearance

$C_6-C_9 = 80 \text{ ppmw}$



C_6-C_9 not detected



Samples can look similar but contain significantly different C_6-C_9 ranged material.

Summary

- This portable GC-MS instrument will enable rapid C₆-C₉ screening data collection in the field.
- Significant time reductions for labs relying on third party data.
 - Real-time process monitoring.
 - Rapid, field-based testing.
 - Easy to operate.
- Improved safety by elimination of solvents.
 - Prevents worker exposure.
 - Eliminates generation of waste.
- Potential Cost Savings.

